

Yearly 170 Gt of biomass is produced by photosynthesis worldwide. Biomass means mainly fat and oil (predominantly triglycerides), carbohydrates (sugar, starch, cellulose, chitin) and lignin. Today only 3 % of the biomass is used as food, fuel or as construction material, e.g. for furniture, etc.

In particular because of the shortage of oil and gas and the problems caused by CO<sub>2</sub> it seems obvious to use these natural resources as raw material in chemical industry or as energy source.

So for example in chemical industry fat and oil are converted to fatty acids by hydrolysis or fatty acid esters (biodiesel), e.g. FAME manufactured by transesterification. Fatty alcohols can be produced by hydrogenation of fatty acids. For the development of the most economical production process, a reliable knowledge of the thermophysical pure component and mixture properties of the compounds involved is required. These are the different glycerides (tri-, di-, mono glycerides), glycerol, fatty acids, fatty acid alkyl esters, fatty alcohols, the different alcohols used for the transesterification reaction (methanol, ethanol, propanol, butanol, ..).

A great part of the required data are stored in the Dortmund Data Bank (DDB). A detailed description of the Biodiesel Package can be downloaded from [www.ddbst.com](http://www.ddbst.com) – Products – Special Applications – Biodiesel Related Data ). Besides for biodiesel production and processing, these data are of great value also for other applications like e.g. natural oil extraction and purification.

The amount of biodiesel related data stored in the DDB are given in the table.

Data bank	Sets	Points
Vapor-liquid equilibria	4,600	43,200
Azeotropic data	3,400	3,400
Gas solubilities	770	3,100
Liquid-liquid equilibria	2,750	23,950
Solid-liquid equilibria	4,450	34,750
Activity coefficients at infinite dilution	3,680	3,680
Excess enthalpies	920	14,940
Excess heat capacities	120	1,250
Mixture densities	3,000	39,300
Mixture viscosities	3,750	43,550
Electrical conductivities	350	3,000
Octanol-Water partition coefficients	120	120
Salt solubilities	260	1,650
Pure component properties	17,300	72,400
Different thermodynamic properties	7,500	67,200
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<b>Total</b>	<b>53,100</b>	<b>354,500</b>

For the efficient use of these data, we would recommend the software package. The software package allows retrieving the data using several search options (components, systems, literature), has graphical data representations, has copy and print capabilities, and allows data export to PPDx and Aspen INP files. Furthermore, with the help of the software package the user can define new components or store own experimental data. At the same time with the software package the required basic data for the compound used, such as name, formula, CAS registry number, Antoine constants, critical data, acentric factor, density, van der Waals properties, melting point and heat of fusion, dipole moment etc. are delivered.

Changes and errors are possible regarding all information and prices.